

What is Claimed Is:

1. An image laminate comprising:

a backing layer;

5 an ink layer over a portion of a top surface of said backing layer, said ink layer comprising an image;

a polymer layer over at least said ink layer;

a boundary material substantially circumscribing said ink layer, said boundary material being deposited on a top surface of said polymer layer; and

10 a polyurethane lens also on said top surface of said polymer layer, said polyurethane lens being substantially over said ink layer and substantially within said boundary material.

2. The article of claim 1, wherein said polymer layer is a plastic film

15 laminate.

3. The article of claim 1, further comprising at least one other image, said at least one other image being on top of said backing layer and beneath said polymer layer and also having a polyurethane lens thereover.

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4. The article of claim 3, wherein a boundary of said first ink layer is separated from a nearest boundary of said second ink layer.

5. The article of claim 4, wherein said polymer layer is continuous over said first image and said second image.

6. A sample sheet having:

5 a backing;

a polymer laminate over said backing;

at least one image between a top surface of said backing and bottom surface of said laminate;

a boundary substantially circumscribing said at least one image;

10 a polyurethane top over said at least one image and within said boundary.

7. The article of claim 6, wherein said at least one image is a floor covering.

8. The article of claim 6, further comprising at least one other sheet in a

15 book.

9. The article of claim 6, wherein said backing has two sides, each of said sides having at least one image, a laminate, a boundary and at least one polyurethane top thereover.

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10. The article of claim 6, wherein said image is a scaled image.

11. The article of claim 6, further comprising at least one other image, said at least one other image being on top of said backing layer and beneath said polymer layer and also having a polyurethane lens thereover.

5 12. The article of claim 11, wherein a boundary of said first ink layer is separated from a nearest boundary of said second ink layer.

13. The article of claim 12, wherein said polymer layer is continuous over said first image and said second image.

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14. A sample sheet having:

a paper backing;

a continuous polymer laminate over said paper backing;

a plurality of graphic images between a top surface of said paper backing and a

15 bottom surface of said continuous polymer laminate;

an ink boundary substantially circumscribing each of said plurality of graphic images;

a polyurethane top over each of said plurality of graphic images and within said boundary, whereby said polyurethane top provides each of said plurality of graphic

20 images with a simulated 3-D effect.

15. The article of claim 14, wherein said plurality of graphic images are images of floor coverings.

16. A method of making a laminated image comprising the steps of:
providing a backing layer;
imaging a top surface of said backing layer;
laminating a film over said backing layer and said image;
5 substantially circumscribing said image with a boundary on a top surface of said
laminated film; and
depositing a clear polymer over said image and within said boundary.

17. A method of assembling a floor covering display vehicle comprising the
10 steps of:
providing a plurality of sample sheets;
assembling a plurality of laminated images, said step including for each of said
plurality of sample sheets the steps of:
providing a backing layer;
15 imaging a floor covering image onto a top surface of said backing layer;
laminating a film over said backing layer and said floor covering image;
substantially circumscribing said floor covering image with a boundary on
a top surface of said laminated film; and
depositing a clear polymer over said floor covering image and within said
20 boundary; and
binding together said plurality of sample sheets.